

## Micro 2-Flute Ball



### 2-Flute, Ball End, 30° Helix (.005-.038)

| Cutter<br>ø | Flute<br>Length | OAL   | Shank<br>ø | Uncoated<br>Part #      | AITiN Coated<br>Part #  |
|-------------|-----------------|-------|------------|-------------------------|-------------------------|
| .005        | .008            | 1-1/2 | 1/8        | <a href="#">RE25905</a> | <a href="#">RE25805</a> |
| .005        | .015            | 1-1/2 | 1/8        | <a href="#">RE15205</a> | <a href="#">RE25405</a> |
| .006        | .018            | 1-1/2 | 1/8        | <a href="#">RE15206</a> | <a href="#">RE25406</a> |
| .007        | .021            | 1-1/2 | 1/8        | <a href="#">RE15207</a> | <a href="#">RE25407</a> |
| .008        | .024            | 1-1/2 | 1/8        | <a href="#">RE15208</a> | <a href="#">RE25408</a> |
| .009        | .027            | 1-1/2 | 1/8        | <a href="#">RE15209</a> | <a href="#">RE25409</a> |
| .010        | .015            | 1-1/2 | 1/8        | <a href="#">RE25910</a> | <a href="#">RE25810</a> |
| .010        | .030            | 1-1/2 | 1/8        | <a href="#">RE15210</a> | <a href="#">RE25410</a> |
| .011        | .033            | 1-1/2 | 1/8        | <a href="#">RE15211</a> | <a href="#">RE25411</a> |
| .012        | .036            | 1-1/2 | 1/8        | <a href="#">RE15212</a> | <a href="#">RE25412</a> |
| .013        | .039            | 1-1/2 | 1/8        | <a href="#">RE15213</a> | <a href="#">RE25413</a> |
| .014        | .042            | 1-1/2 | 1/8        | <a href="#">RE15214</a> | <a href="#">RE25414</a> |
| .015        | .023            | 1-1/2 | 1/8        | <a href="#">RE25915</a> | <a href="#">RE25815</a> |
| .015        | .045            | 1-1/2 | 1/8        | <a href="#">RE15215</a> | <a href="#">RE25415</a> |
| .016        | .048            | 1-1/2 | 1/8        | <a href="#">RE15216</a> | <a href="#">RE25416</a> |
| .017        | .051            | 1-1/2 | 1/8        | <a href="#">RE15217</a> | <a href="#">RE25417</a> |
| .018        | .054            | 1-1/2 | 1/8        | <a href="#">RE15218</a> | <a href="#">RE25418</a> |
| .019        | .057            | 1-1/2 | 1/8        | <a href="#">RE15219</a> | <a href="#">RE25419</a> |
| .020        | .030            | 1-1/2 | 1/8        | <a href="#">RE25920</a> | <a href="#">RE25820</a> |
| .020        | .060            | 1-1/2 | 1/8        | <a href="#">RE15220</a> | <a href="#">RE25420</a> |
| .021        | .063            | 1-1/2 | 1/8        | <a href="#">RE15221</a> | <a href="#">RE25421</a> |
| .022        | .066            | 1-1/2 | 1/8        | <a href="#">RE15222</a> | <a href="#">RE25422</a> |
| .023        | .069            | 1-1/2 | 1/8        | <a href="#">RE15223</a> | <a href="#">RE25423</a> |
| .024        | .072            | 1-1/2 | 1/8        | <a href="#">RE15224</a> | <a href="#">RE25424</a> |
| .025        | .038            | 1-1/2 | 1/8        | <a href="#">RE25925</a> | <a href="#">RE25825</a> |
| .025        | .075            | 1-1/2 | 1/8        | <a href="#">RE15225</a> | <a href="#">RE25425</a> |
| .026        | .078            | 1-1/2 | 1/8        | <a href="#">RE15226</a> | <a href="#">RE25426</a> |
| .027        | .081            | 1-1/2 | 1/8        | <a href="#">RE15227</a> | <a href="#">RE25427</a> |
| .028        | .084            | 1-1/2 | 1/8        | <a href="#">RE15228</a> | <a href="#">RE25428</a> |
| .029        | .087            | 1-1/2 | 1/8        | <a href="#">RE15229</a> | <a href="#">RE25429</a> |
| .030        | .045            | 1-1/2 | 1/8        | <a href="#">RE25930</a> | <a href="#">RE25830</a> |
| .030        | .090            | 1-1/2 | 1/8        | <a href="#">RE15230</a> | <a href="#">RE25430</a> |
| .031        | .047            | 1-1/2 | 1/8        | <a href="#">RE25931</a> | <a href="#">RE25831</a> |
| .031        | .093            | 1-1/2 | 1/8        | <a href="#">RE15231</a> | <a href="#">RE25431</a> |
| .032        | .096            | 1-1/2 | 1/8        | <a href="#">RE15232</a> | <a href="#">RE25432</a> |
| .033        | .099            | 1-1/2 | 1/8        | <a href="#">RE15233</a> | <a href="#">RE25433</a> |
| .034        | .102            | 1-1/2 | 1/8        | <a href="#">RE15234</a> | <a href="#">RE25434</a> |
| .035        | .053            | 1-1/2 | 1/8        | <a href="#">RE25935</a> | <a href="#">RE25835</a> |
| .035        | .105            | 1-1/2 | 1/8        | <a href="#">RE15235</a> | <a href="#">RE25435</a> |
| .036        | .108            | 1-1/2 | 1/8        | <a href="#">RE15236</a> | <a href="#">RE25436</a> |
| .037        | .111            | 1-1/2 | 1/8        | <a href="#">RE15237</a> | <a href="#">RE25437</a> |
| .038        | .114            | 1-1/2 | 1/8        | <a href="#">RE15238</a> | <a href="#">RE25438</a> |



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| Tolerances | Diameter         | Shank            | Radius           |
|------------|------------------|------------------|------------------|
| All Sizes  | +0.0005, -0.0005 | -0.0001, -0.0003 | +0.0002, -0.0002 |